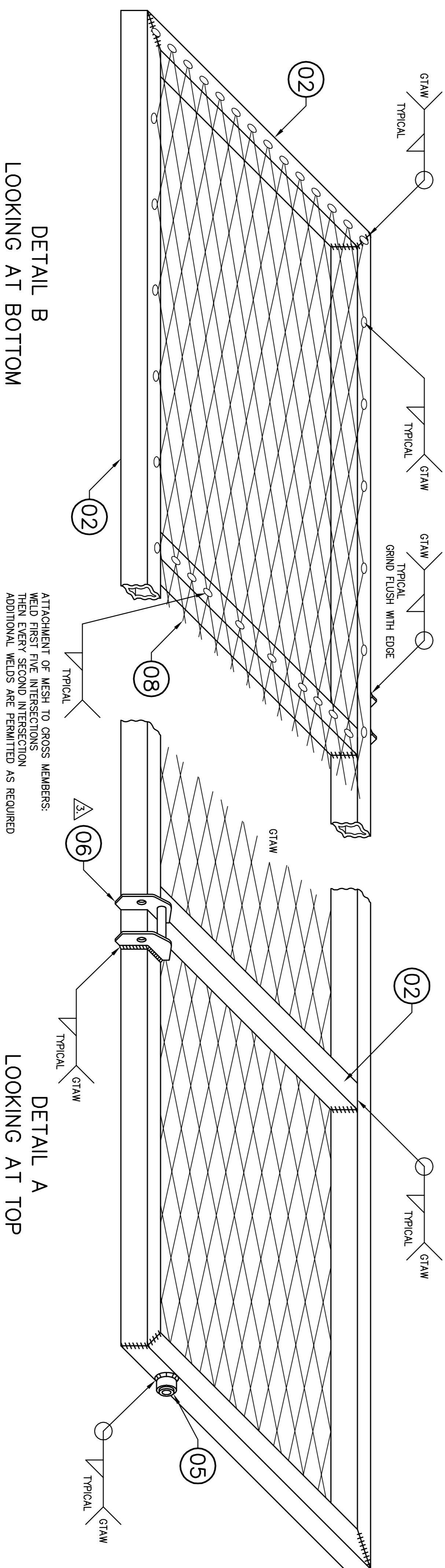
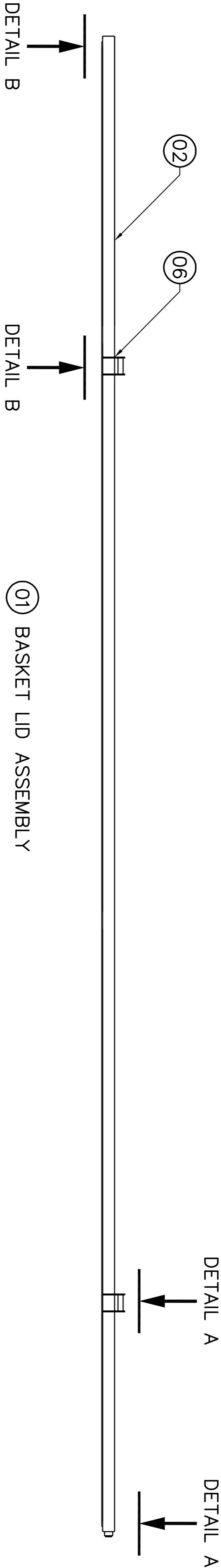
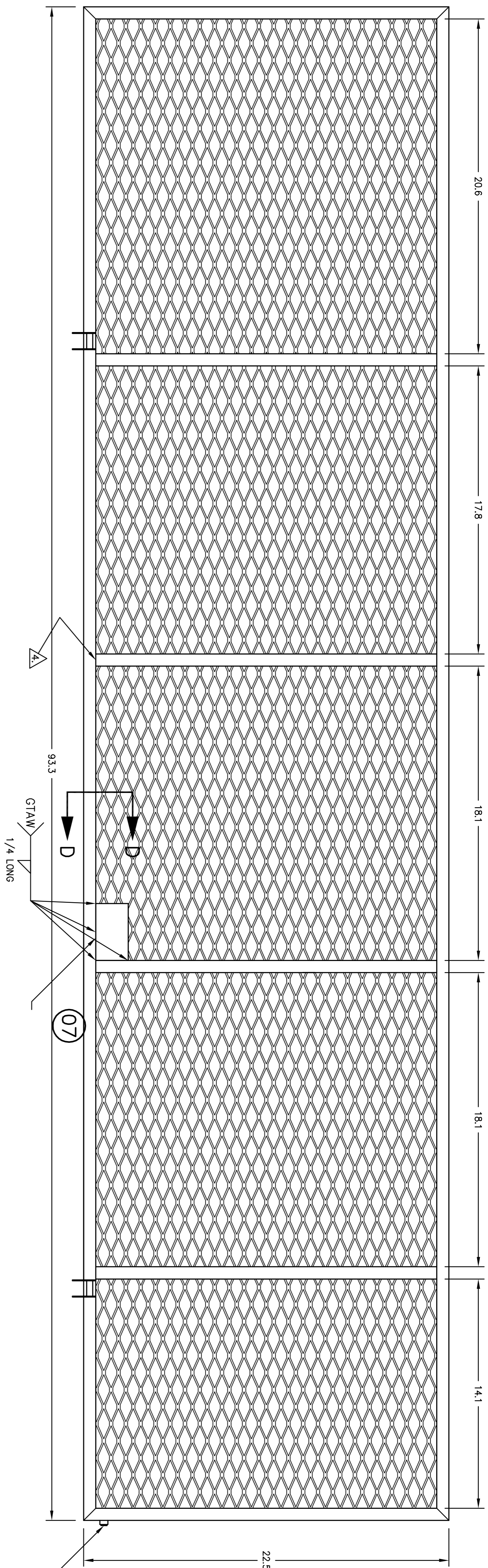


THIS DRAWING CONTAINS INFORMATION AND DATA WHICH IS PROPRIETARY TO AERO DESIGN LTD. THIS DRAWING OR ANY PARTS THEREOF, MAY NOT BE REPRODUCED, COPIED, OR TRANSMITTED IN ANY MANNER, AND NO PART THEREOF MAY BE USED FOR MANUFACTURING WITHOUT THE WRITTEN CONSENT OF AERO DESIGN LTD. BY ACCEPTING THIS DRAWING FOR REFERENCE, THE RECIPIENT AGREES TO HOLD AERO DESIGN LTD. HARMLESS FROM THE USE, OR MISUSE, OF THIS DRAWING OR THE INFORMATION CONTAINED THEREON.				
REV.	DESCRIPTION OF CHANGE	INITIALS	DATE	
0	HANDLE BRACKETS TO 842 CONFIG. REMOVE STEP SECTION SEE 70405	BUC	09/08/2016	
WELDS UPDATED: NOTES UPDATED: SECTION D-D ADDED				



- NOTES:
1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
 2. WELDING OF 4130 STEEL TO BE COMPLETED BY GTAW METHOD TO AWS 2885C. 4130 AND 1018 STEEL: WELDING ROD SHALL CONFORM TO ER70S-2 OR EQUIVALENT. STAINLESS AND 4130 STEEL: WELDING ROD SHALL CONFORM TO ER308L OR EQUIVALENT.
 3. INSTALL ITEM 6 (LID HANDLE PROVISIONS ASSEMBLY) IN ACCORDANCE WITH AERO DESIGN LTD. DRAWING 84263.
 4. DRILL #30 (0.129) HOLES IN LONG TUBE MEMBERS AT BRACE LOCATIONS TO VENT WELD GASSES. WHEN ASSEMBLY IS COMPLETE, FILL ALL EXPOSED VENT HOLES WITH ROSETTE WELD.
 5. FINISH: THOROUGHLY CLEAN AND POWDER COAT LID ASSEMBLY.

A/R	3/4-16F	08	MESH	COMMERCIAL	16 GAUGE
1	36204-10	07	PLACARD BRACKET		
1	84263-01	06	LID HANDLE BRACKET ASS'Y		
1	49216-01	05	LUG		
		04			
		03			
A/R	--	02	3/4" TUBE	4130 STEEL COND. N	0.75 X 0.035 SQR. TUBE
01	60632-01	01	BASKET LID ASSEMBLY	MIL-T-6736	
QTY.	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC.

APPROVALS	DATE	AERO DESIGN LTD.	
DRAWN: JEFF CLARKE	09 AUG 2016	9888A MALASPINA ROAD	
CHECKED: JASON REAVE	09 AUG 2016	POWELL RIVER, BC, CANADA, V8A 0G3	
		TEL: 604.483.2376	
		WWW.AERODESIGN.CO	
		BELL 407, 206L SERIES	
		HIGH SIDE MOUNTED CARGO BASKET	
		CARGO BASKET LID ASSEMBLY	
		DWG. SIZE	DWG. NO.
		SCALE 1 : 4	REV.
		SHEET 1 OF 1	0